



**48489199**

Edition 1

April 2012

# Air Impact Wrench

2135XPTiMAX

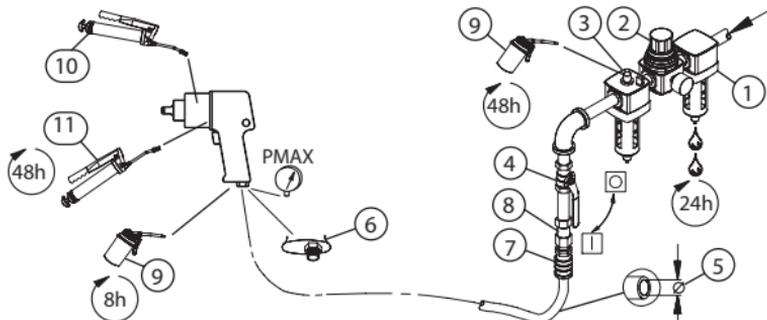
---

## Product Information



Save These Instructions

**IR** *Ingersoll Rand*



(Dwg. 47132782)

①②③		⑤	⑥	⑦	⑨	⑩	⑪		
IR # - NPT	IR # - BS	inch (mm)	NPT	IR #	IR #	IR #	cm <sup>3</sup>	IR #	cm <sup>3</sup>
C38341-810	C383D1-810	3/8 (10)	1/4	MSCF33	10P	105-11b	4	105-11b	4

## Product Safety Information

### Intended Use:

These Air Impact Wrenches are designed to remove and install threaded fasteners.

For additional information refer to Air Impact Wrench Product Safety Information Manual Form 04580916.

Manuals can be downloaded from [www.ingersollrandproducts.com](http://www.ingersollrandproducts.com).

## Power Management System

For models that include a power management system, the system allows operator reduction of maximum output power in the forward direction. The power management system does not affect the output power in the reverse direction.

To adjust the power, rotate the Power Regulator to the desired level indicator.

The power level indicators are for reference and DO NOT indicate a specific power. The power output can be further reduced in forward or reverse by using the variable throttle.

## Product Specifications

Models	Style	Drive		Impacts per min.	Recommended Torque Range	
		Type	Size		Forward ft-lbs (Nm)	Reverse ft-lbs (Nm)
2135XPTiMAX	Pistol	Square	1/2"	1,250	50-550 [600 Max.] (68-746 [813 Max.])	650 [780 Max.] (880 [1057 Max.])

Models	Impacting Sound Level dB(A) (ISO15744)		Free Speed Sound Level dB(A) (ISO15744)		Vibration (m/s <sup>2</sup> ) (ISO28927)	
	† Pressure (L <sub>p</sub> )	‡ Power (L <sub>w</sub> )	† Pressure (L <sub>p</sub> )	‡ Power (L <sub>w</sub> )	Level	*K
2135XPTiMAX	99.8	110.8	109.2	120.2	13.3	4.6

† K<sub>PA</sub> = 3dB measurement uncertainty

‡ K<sub>WA</sub> = 3dB measurement uncertainty

\* K = Vibration measurement uncertainty

## Installation and Lubrication

Size air supply line to ensure tool's maximum operating pressure (P<sub>MAX</sub>) at tool inlet. Drain condensate from valve(s) at low point(s) of piping, air filter and compressor tank daily. Install a properly sized Safety Air Fuse upstream of hose and use an anti-whip device across any hose coupling without internal shut-off, to prevent hose whipping if a hose fails or coupling disconnects. See drawing 47132782 and table on page 2. Maintenance frequency is shown in a circular arrow and defined as h=hours, d=days, and m=months of actual use. Items identified as:

- Air filter
- Regulator
- Lubricator
- Emergency shut-off valve
- Hose diameter
- Thread size
- Coupling
- Safety Air Fuse
- Oil
- Grease - during assembly
- Grease - through fitting

---

## Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Original instructions are in English. Other languages are a translation of the original instructions.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

## 产品安全信息

用途:

这些气动冲击扳手专门用于拆卸和安装螺钉。

更多信息, 请参考《冲击扳手产品安全信息手册表 04580916》。

手册可从 [www.ingersollrandproducts.com](http://www.ingersollrandproducts.com) 下载。

## 功率管理系统

对于包括功率管理系统的机型, 此系统允许操作者降低正向的最大输出功率。但功率管理系统对反向的输出功率没有影响。

要调整功率, 将功率调整器旋至所需的级别指示。

功率级别指示仅做参考之用, 并不表示具体的功率。使用可变调杆, 可以进一步调整正向或反向的输出功率。

## 产品规格

型号	样式	打击头		冲击 每分钟	建议扭矩范围	
		类型	尺寸		正向 英尺-磅(Nm)	反向 英尺-磅(Nm)
2135XPTIMAX	枪式	方形	1/2"	1,250	50-550 [600 Max.] (68-746 [813 Max.])	650 [780 Max.] (880 [1057 Max.])

型号	冲击 噪音等级 dB(A) (ISO15744)		空载速度 噪音等级 dB(A) (ISO15744)		震动 (m/s <sup>2</sup> ) (ISO28927)	
	† 压力 (L <sub>p</sub> )	‡ 功率 (L <sub>w</sub> )	† 压力 (L <sub>p</sub> )	‡ 功率 (L <sub>w</sub> )	液位	*K
2135XPTiMAX	99.8	110.8	109.2	120.2	13.3	4.6

† K<sub>PA</sub> = 3dB 测量不确定度

‡ K<sub>WA</sub> = 3dB 测量不确定度

\* K = 测量不确定度 (震动)

## 安装和润滑

选择合适的供气管以确保在工具入口获得最大的工具操作压力(PMAX)。每天从管道、空气过滤器和压缩气罐的低位置点排空冷凝水。如果软管出现故障或连接断裂, 可在软管上流位置安装一尺寸合适的空气保险装置, 并在软管内部不断断情况下, 通过任何软管连接使用稳固装置来防止软管的摆动。请参阅图47132782 和第二页上的表格。维护频率以圆形箭头表示为实际使用的h=小时, d=天数, m=月数。项目定义如下:

- 空气过滤器
- 调整器
- 加油器
- 紧急关闭阀
- 软管直径
- 螺纹尺寸
- 联结
- 空气保险装置
- 机油
- 油脂- 装配时使用
- 油脂- 使用加油嘴

## 部件和维护

---

当工具到达使用寿命后，建议您将工具拆开、去油，并将零件按材质分开，以便回收。

初始说明采用英文。其他语言版本是初始说明的翻译版。

工具维修工作只能由具有授权的维修中心执行。

如有任何事宜，请就近垂询**Ingersoll Rand** 办事处或经销商。

---

**Notes:**

[www.ingersollrandproducts.com](http://www.ingersollrandproducts.com)

© 2012 **Ingersoll-Rand** Company

